

全自动辘脚机

Automatic bottom hemmer

(MB5004E-IM)

触摸屏界面操作说明

Operation instructions of touch screen interface

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在使用本设备之前请先阅读本触摸屏界面操作说明书。

Please read the operation manual of the touch screen interface before using the device

请将本触摸屏界面操作说明书放在便于查阅的地方保管

Please keep this operation manual of touch screen interface in convenient place for reference

版本信息/ Version

2020.03

中文

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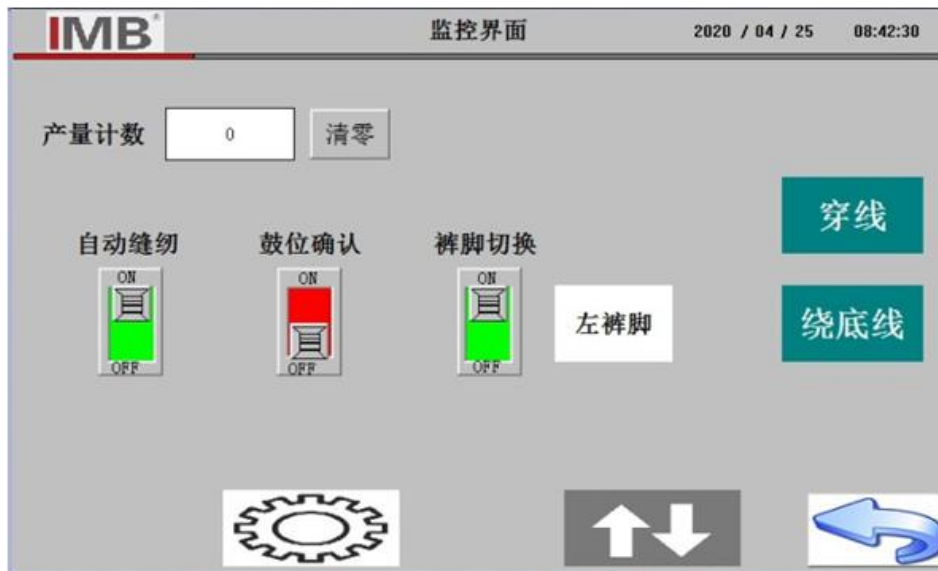
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【1】界面说明


(1) 监控界面说明


欢迎界面中，点击 **中文** 或 **English** 进入如下监控界面




1. **穿线**：穿线按钮。有 **穿线** 和 **复位** 两种状态，按下 **穿线** 可进行人工穿线，穿完线后，按下 **复位** 键，设备复位。
2. **绕底线**：绕底线按钮。有 **绕底线** 和 **复位** 两种状态，按下 **绕底线** 可进行绕底线，绕完线后，按下 **复位** 键，设备复位。


3. 产量计数：显示当前缝纫衣料的数量，按下 **清零** 键，可进行产量清零。


4. ：缝纫模式选择。分为自动缝纫和手动缝纫两种状态。

5. ：鼓位确认。在自动缝纫 ON 模式下显示，鼓位状态分为开，关两种状态。

6.  **左裤脚**：裤脚状态。裤脚状态 ON 时，显示裤脚切换，可选择左裤脚和右裤脚。

7. ：参数设置按钮。点击进入参数设置界面，需要通过权限进入。

8. ：I/O 界面按钮，点击进入 I/O 界面，需要通过权限进入。

9. ：返回键。点击进入欢迎界面。

(2) 基本设置界面说明




监控界面下，点击，通过权限进入基本设置界面


1. ：显示参数值。各项参数已设置好，请谨慎修改。

(3) I/O 界面说明




监控界面下，I/O 界面说明

分为输入显示和输出显示。

1. 输入显示：回零后信号的状态，以作参照，用来检测各输入信号的运行状态（红色说明信号无状态，绿色说明信号有状态）。
2. ：指示灯，显示传感器或气缸状态，输出显示下，按下对应按钮，可手动测试气缸状态。（红色说明信号无状态，绿色说明信号有状态）。

(4) 报错界面说明



1. 报错界面中，第一行显示错误代码，第二行为错误代码内容，第三行为错误代码英文内容。
2. ：复位按钮。处理完故障后，手动复位按钮，设备回到初始状态。

【2】简易故障及警告排除

错误码	描述	对策
E01	无料故障	检查气缸磁开关；检查有无衣料
E02	请将机针转到上针位	手动旋转机头
E09	急停	故障消除后，急停按钮复位，然后屏幕复位

***机头故障及警告排除请参考机头说明书操作**

ENGLISH

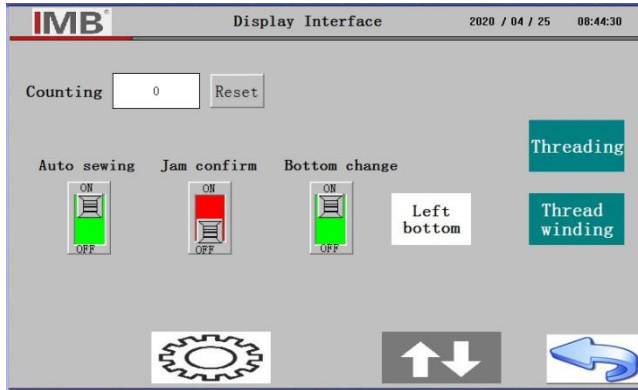
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【1】 INTERFACE DESCRIPTION

(1) DISPLAY INTERFACE

Click or to enter the following interface



1. : and , click Manual threading , After threading, Click , machine rest.
2. : and , click Do the bottom line winding, After threading, Click , machine rest.

3. Counting: Displays the current amount of sewing material, click , The counting can be reset.

4. : Sewing mode selection. It can be divided into automatic sewing and manual sewing.

5. : Jam confirm. Display in auto sewing on mode, Jam confirm is divided into two states: on and off.

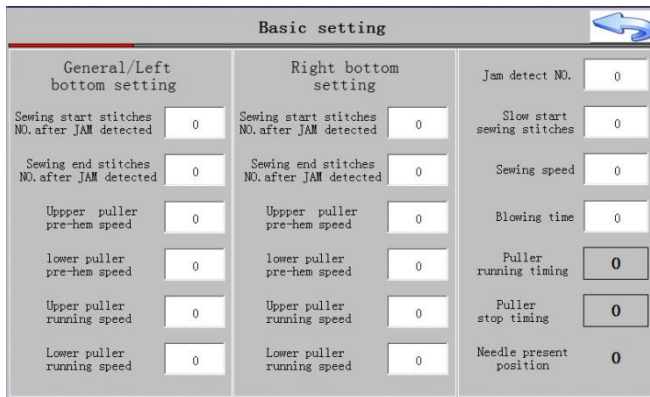
6. : Bottom change. When the bottom change is on, the bottom switch is displayed, and the left and right bottom can be selected.


7. : Basic settings. Click to enter the basic settings interface. You need to enter through permission.


8. : I / O interface button, click to enter I / O interface, you need to enter through permission.

9. : Return key. Click to enter the welcome interface.

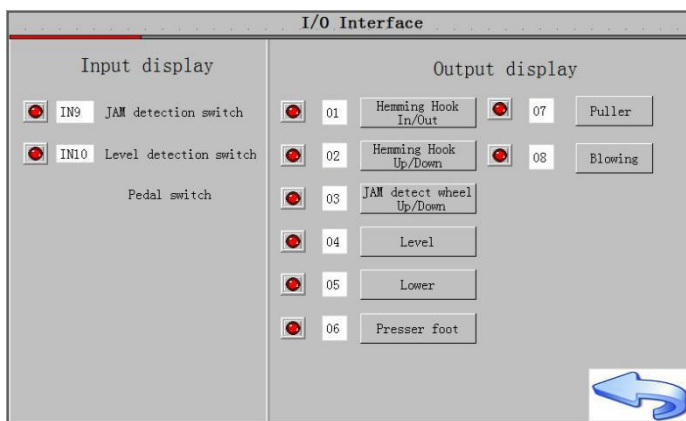
(2) BASIC SETTING



Click , Enter the basic setting interface through permission


1. : Display parameter values. All parameters have been set, please modify carefully.

(3) INPUT&OUTPUT INTERFACE



It is divided into input display and output display.

1. Input: The state of the signal after returning to zero for reference, It is used to detect the operation state of each input signal (Red indicates that the signal has no status, and green indicates that the signal has status).


2. : indicator light, Display sensor

or cylinder status, output display, press the corresponding button to manually test the cylinder state. (Red indicates that the signal has no status, and green indicates that the signal has status).

(4) ERROR



1. In the error reporting interface, the first line displays the error code, the second line shows the content of the error code, and the third line shows the English content of the error code.

2. : After handling the fault, reset the button manually, and the equipment will return to the initial state.

【2】 SIMPLE FAULTS AND WARNING

错误码	描述	对策
E01	No fabric failure	Check the cylinder magnetic switch; check for clothing
E02	Please turn the needle to the upper position	手动旋转机头
E09	Emergency stop	After the fault is eliminated, the emergency stop button is reset, and then the screen is reset

***Please refer to the machine manual for machine head troubleshooting and warning**